

MATERIAL SAFETY DATA SHEET

ASHBURN 7030-D SEMI-SYN

I. PRODUCT AND MANUFACTURER INFORMATION	
Product name	ASHBURN 7030D, SEMI-SYNTHETIC CUTTING FLUID
Chemical name	Petroleum Oil Emulsion
Synonyms	Cutting Fluid
CAS number	NE
Manufacturer	Ashburn Chemical Technologies 7403 Wright Rd Houston, TX 77041
Emergency phone number	USA: 800-424-9300 (CHEMTREC) Outside USA: 703-527-3887 (CHEMTREC)
General Information	832-399-1000
Date of last revision	3/09/12

II. HAZARDOUS INGREDIENTS					
COMPONENT	CAS NUMBER	% Optional	OSHA PEL	ACGIH TLV	CHEMICAL OR COMMON NAME(S)
Hydro treated naphthenic distillates	64742-52-5	6-12	5 mg/m3 (mist)	5 mg/m3 (mist)	PETROLEUM OIL
Amine borates, Amine carboxylates, Amine salts of fatty acids	ND		NE	NE	
Hexahydro-1,3,5-tris(2-hydroxyethyl)-s-triazine	4719-04-4	2-3	NE	NE	

III. PHYSICAL AND CHEMICAL CHARACTERISTICS	
Boiling point @ 760 mm Hg	CONTAINS WATER = 212 °F
Vapor pressure at 20 °C	ND
Vapor density (air = 1)	ND
Solubility in water	COMPLETE, FORMS EMULSION
Appearance and odor	BLUE TRANSLUCENT FLUID
Specific gravity (H ₂ O = 1.0)	1.02
pH @ 10:1	9.5
Evaporation rate (butyl acetate = 1)	<1

IV. FIRE AND EXPLOSION HAZARD DATA			
Combustible/Not combustible	NOT COMBUSTIBLE		
Flammable/Not flammable	NOT FLAMMABLE		
Pyrophoric/Not pyrophoric	NOT PYROPHORIC		
Explosive/Not explosive	NOT EXPLOSIVE		
Flash point (test method)	NA contains water		
Flammable limits (in Air % by volume)	ND	ND	ND
Extinguishing media	Water spray, foam or carbon dioxide		
Special fire-fighting procedures or equipment	Treat as hot oil. Fire Fighters should wear NIOSH approved self-contained breathing apparatus.		

V. REACTIVITY DATA	
Material is stable/unstable	STABLE
Conditions to avoid	STRONG OXIDIZERS
Incompatibility (materials to avoid)	STRONG OXIDIZERS
Hazardous decomposition or by-products upon combustion	Thermal decomposition and combustion are not expected to occur except under extreme conditions.
Hazardous polymerization will/will not occur	Will not occur

VI. HEALTH HAZARD DATA	
Threshold limit value	Not Established
Primary route(s) of entry	
Known Hazards Under 29 CFR 1910.1200	
Mutagenic (genetic defects)	None
Reproductive	None
Systemic	None
Teratogenic (birth defects)	None
Carcinogen listed in:	
NTP (National Toxicology Program)	NO
IARC Monographs	NO
OSHA	NO
Signs and symptoms of exposure	
Inhalation	If TLV is exceeded, inhalation of oil mist is harmful and may cause lung damage.
Skin contact	No irritation under normal conditions.
Eye contact	Contact may cause irritation
Ingestion	May cause nausea
Emergency first aid procedures	
Inhalation	Remove to fresh air. If symptoms persist, consult a physician.
Skin contact	Wash off with soap and water
Eye contact	Flush with large amounts of water.
Ingestion	Do not induce vomiting, do not administer liquids. Obtain medical assistance.
Medical conditions aggravated by exposure	Pre-existing skin rash/dermatitis, respiratory illness or asthma
Notes to physician	Treatment of overexposure should be directed toward the control of symptoms and the clinical condition

VII. PRECAUTIONS FOR SAFE HANDLING AND USE		
Steps to take if released or spilled	Treat as an oil spill. Dike area. Clean up with adsorbents. Do not flush into drain or sewers.	
Waste disposal method	According to federal, state and local regulations.	
Precautions for handling and storing		
Hazard ratings	HMIS	NFPA
Health	1	1
Flammability	0	0
Reactivity	0	0
Personal protection	B	

VIII. CONTROL MEASURES	
Protective gloves (type and material)	Oil resistant gloves for prolonged or repeated contact.
Eye protection	Use OSHA Approved Safety glasses
Other protective clothing or equipment	
Respiratory protection (specify type)	None normally required. If TLV is exceeded, use NIOSH approved respirator.
Ventilation and conditions	General room ventilation should be satisfactory.
Local	Local ventilation may be necessary if misting is generated.
Mechanical	
Special	
Work/hygienic practices	Laundry contaminated clothing before reuse. Avoid prolonged breathing of mist and vapors. Use as directed. Normal precautions common to good manufacturing should be followed in handling and storing. Store away from food. Wash hands before eating, drinking, or smoking.

IX. ADDITIONAL REGULATORY INFORMATION	
SARA hazard category (Section 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III))	Delayed (Chronic) Health Hazard
Toxic chemical(s) subject to the supplier notification requirements of section 313 of the Superfund Amendment and Reauthorization Act of 1986 (SARA) and the requirements of 40 CFR part 372	None
Ingredient(s) regulated under the Clean Air Act Section 112 hazardous air pollutants and subject to all reporting requirements of CERCLA (Superfund)	None

NA – not applicable NR – not reported ND – not determined NE – not established UN – unknown

The information presented in this MSDS has been compiled from sources deemed reliable. This MSDS is presented in good faith and believed to be accurate as of the effective date shown above. No warranty, expressed or implied, is given. Regulatory requirements are subject to change and may differ from one location to another. It is the responsibility of the buyer to insure compliance with federal, state, provincial and local laws and regulations.