

Technical Data Sheet

MIKE-O-THREAD DARK

Thread Cutting Oil

- Superior EP and Lubricity Additives
- Heavy Viscosity
- Excellent Chip Removal
- Improved Finish
- Excellent Blade Life and Tool Life

PRODUCT DESCRIPTION

MIKE-O-THREAD DARK is a premium quality, heavy duty, heavy viscosity cutting oil. Sulfurized extreme pressure additives provide excellent lubrication in severe applications. This cutting oil provides superior performance in pipe threading, sawing, and other difficult slow speed operations. It is ideal for ferrous materials. Staining may occur on copper and aluminum if the part is not rinsed soon after machining.

TYPICAL ANALYSIS

WEIGHT:	7.4 LB/ GL.
FLASH POINT:	>250° F (TCC Method)
VISCOSITY:	155 SUS @ 100° F
APPEARANCE:	Dark Oil, Heavy Viscosity, Slight Sulfur Odor

AVAILABILITY

E-3003-14 1 Gallon (4/Case)

E-3004-05 5 Gal Pail E-3005-55 55 Gal Drum

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