

SAFETY DATA SHEET

1. Identification

Product identifier CIMSTAR® 60LF BLUE
METALWORKING FLUID

Other means of identification

SDS number Not applicable

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin irritation Category 2
Serious eye irritation Category 2

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES		64742-52-5	10 - 20
ALKANES C14-16, CHLORO		1372804-76-6	5 - 10
AMINOMETHYLPROPANOL		124-68-5	1 - 3
MONOETHANOLAMINE		141-43-5	1 - 3
MONOISOPROPANOLAMINE		78-96-6	1 - 3
SODIUM ALKYLARYL SULFONATE		93820-59-8	1 - 3
Other components below reportable levels			60 - 70

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

U.S. - OSHA**Components****Type****Value**

SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)

PEL

5 mg/m³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**Components****Type****Value**

MONOETHANOLAMINE (CAS 141-43-5)

PEL

6 mg/m³

3 ppm

ACGIH**Components****Type****Value**

SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)

TWA

5 mg/m³

US. ACGIH Threshold Limit Values**Components****Type****Value**

MONOETHANOLAMINE (CAS 141-43-5)

STEL

6 ppm

TWA

3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards**Components****Type****Value**

MONOETHANOLAMINE (CAS 141-43-5)

STEL

15 mg/m³

6 ppm

TWA

8 mg/m³

3 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.
Skin protection	
Hand protection	Nitrile gloves are recommended.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	9.9
Melting point/freezing point	< 21 °F (< -6.1 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
pH in aqueous solution	8.7 @ 5%
VOC ASTM D2369	11 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, hydrogen chloride, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Health injuries are not known or expected under normal use.
Skin contact	Causes skin irritation.
Eye contact	Causes eye irritation.
Ingestion	Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
ALKANES C14-16, CHLORO (CAS 1372804-76-6)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg
AMINOMETHYLPROPANOL (CAS 124-68-5)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	2900 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	1025 mg/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	1576 mg/kg

Components	Species	Test Results
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 5000 mg/kg
Inhalation		
<i>Mist</i>		
LC50	Rat	> 5.1 mg/l, 4 hours ATE
Oral		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg
SODIUM ALKYLARYL SULFONATE (CAS 93820-59-8)		
<u>Acute</u>		
Dermal		
<i>Solid</i>		
LD50	Rabbit	2000 mg/kg
Oral		
<i>Solid</i>		
LD50	Rat	1080 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
	Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic aromatic compound (PAC) using IP 346.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	
Further information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Components	Species	Test Results	
ALKANES C14-16, CHLORO (CAS 1372804-76-6)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Bluegill (Lepomis macrochirus)	> 0.1 mg/l, 96 hours

Components	Species		Test Results
AMINOMETHYLPROPANOL (CAS 124-68-5)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	193 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus)	190 mg/l, 96 hours
MONOETHANOLAMINE (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
Acute			
Crustacea	EC50	Daphnia	65 mg/l, 48 hours ECHA
MONOISOPROPANOLAMINE (CAS 78-96-6)			
Aquatic			
Fish	LC50	Goldfish (Carassius auratus)	210 mg/l, 96 hours
Acute			
Crustacea	EC50	Daphnia	109 mg/l, 48 hours
SODIUM ALKYLARYL SULFONATE (CAS 93820-59-8)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	2.9 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus)	1.67 mg/l. 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

MONOETHANOLAMINE -1.31

MONOISOPROPANOLAMINE -0.93

Bioconcentration factor (BCF)

MONOETHANOLAMINE < 3.2, ESTIMATED

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN3082

UN proper shipping name Environmentally hazardous substances, liquid, n.o.s. (ALKANES C14-16, CHLORO), MARINE POLLUTANT (ALKANES C14-16, CHLORO)

Transport hazard class(es)

Class 9

Subsidiary risk -

Label(s) 9

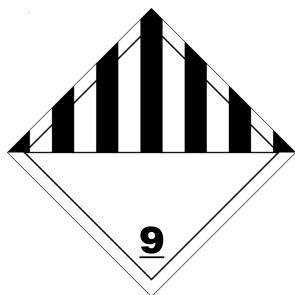
Packing group III

Environmental hazards**Marine pollutant** Yes**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Special provisions** 8, 146, 335, IB3, T4, TP1, TP29**Packaging exceptions** 155**Packaging non bulk** 203**Packaging bulk** 241

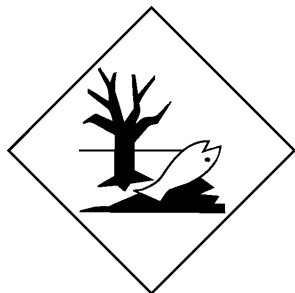
Supplemental Information: 49CFR 171.4 excludes "non-bulk" packages (119 gallons or less) from Marine Pollutant Requirements unless all or part of the shipment is by vessel.

IATA**UN number** UN3082**UN proper shipping name** Environmentally hazardous substance, liquid, n.o.s. (ALKANES C14-16, CHLORO)**Transport hazard class(es)****Class** 9**Subsidiary risk** -**Packing group** III**Environmental hazards** Yes**ERG Code** 9L**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Other information****Passenger and cargo aircraft** Allowed with restrictions.**Cargo aircraft only** Allowed with restrictions.**IMDG****UN number** UN3082**UN proper shipping name** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ALKANES C14-16, CHLORO), MARINE POLLUTANT (ALKANES C14-16, CHLORO)**Transport hazard class(es)****Class** 9**Subsidiary risk** -**Packing group** III**Environmental hazards****Marine pollutant** Yes**EmS** F-A, S-F**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

ALKANES C14-16, CHLORO

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.**DOT; IATA; IMDG**

Marine pollutant



General information

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

Toxic Substances Control Act (TSCA)

All components of the mixture on the TSCA 8(b) inventory are designated "active".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

ALKANES C14-16, CHLORO (CAS 1372804-76-6) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 60 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

California Proposition 65

WARNING: This product can expose you to chemicals including Ethylene Oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Ethylene Oxide (CAS 75-21-8)

Listed: July 1, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Oxide (CAS 75-21-8)

Listed: August 7, 2009

California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene Oxide (CAS 75-21-8)

Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene Oxide (CAS 75-21-8)

Listed: August 7, 2009

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Ethylene Oxide (CAS 75-21-8)

SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	12-19-2017
Revision date	02-03-2021
Version #	06
NFPA ratings	Health: 1 Flammability: 0 Instability: 0

NFPA ratings**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

Physical & Chemical Properties: Multiple Properties