

SAFETY DATA SHEET

1. Identification

Product identifier CIMCLEAN® 50
GENERAL PURPOSE CLEANER

Other means of identification

SDS number Not applicable

Recommended use GENERAL PURPOSE CLEANER

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8199

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Acute toxicity, oral	Category 4
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word Warning

Hazard statement May be corrosive to metals. Harmful if swallowed. Causes serious eye irritation. May cause an allergic skin reaction. May cause respiratory irritation.

Precautionary statement

Prevention Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

Response IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a poison center/doctor if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash before reuse.

Storage Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
MONOISOPROPANOLAMINE		78-96-6	10 - 30
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	3 - 7
ETHYLENEDIAMINE-TETRAACETI C ACID		60-00-4	1 - 5
MONOETHANOLAMINE		141-43-5	1 - 5
DIETHANOLAMINE		111-42-2	0.1 - 1
Other components below reportable levels			40 - 70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms are experienced, remove source of contamination or move victim to fresh air. Get medical attention if symptoms persist.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if symptoms occur.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin. May cause allergic skin reaction. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. Move container from fire area if it can be done without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Do not flush spill to drain. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe dust/fume/gas/mist/vapors/spray. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Keep away from food, drink and animal feedingstuffs. Room temperature - normal conditions. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m3
		3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m3
		6 ppm
DIETHANOLAMINE (CAS 111-42-2)	TWA	8 mg/m3
MONOETHANOLAMINE (CAS 141-43-5)	TWA	15 mg/m3
DIETHANOLAMINE (CAS 111-42-2)	TWA	3 ppm
DIETHANOLAMINE (CAS 111-42-2)	TWA	3 ppm

US. ACGIH Threshold Limit Values

	Type	Value	Form
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm	
DIETHANOLAMINE (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm	

Exposure guidelines

US - California OELs: Skin designation

DIETHANOLAMINE (CAS 111-42-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

DIETHANOLAMINE (CAS 111-42-2) Can be absorbed through the skin.

Appropriate engineering controls	Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.
Skin protection	
Hand protection	Use protective gloves made of: Nitrile.
Other	Wear suitable protective clothing and gloves.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	10.1
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not available.
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	9.1 @ 2%
Specific gravity	1.106
VOC ASTM D2369	19 %

10. Stability and reactivity

Reactivity	May be corrosive to metals. The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Aluminum. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Strong acids. Strong oxidizing substances. Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	May cause an allergic skin reaction. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin. May cause an allergic skin reaction. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if swallowed. May cause an allergic skin reaction. May cause respiratory irritation. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
DIETHANOLAMINE (CAS 111-42-2)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	11.9 ml/kg
<i>Oral</i>		
LD50	Rat	710 mg/kg
ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)		
Acute		
<i>Oral</i>		
LD50	Mouse	30 mg/kg
	Rat	4500 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1025 mg/kg
<i>Oral</i>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1576 mg/kg
<i>Inhalation</i>		
LC0	Rat	1005 mg/m ³ , 3 hours

Components	Species	Test Results
Oral LD50	Rat	1715 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.
Serious eye damage/eye irritation Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization May cause an allergic skin reaction. This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

DIETHANOLAMINE (CAS 111-42-2) 2B Possibly carcinogenic to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause respiratory irritation.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be harmful if swallowed and enters airways.

Chronic effects Prolonged exposure may cause chronic effects.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
DIETHANOLAMINE (CAS 111-42-2)		
Aquatic		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 100 mg/l, 96 hours
ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna) 113 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus) 34 - 62 mg/l, 96 hours
MONOETHANOLAMINE (CAS 141-43-5)		
Aquatic		
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss) 114 - 196 mg/l, 96 hours
MONOISOPROPANOLAMINE (CAS 78-96-6)		
Aquatic		
Fish	LC50	Goldfish (Carassius auratus) 210 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

DIETHANOLAMINE	-1.43
MONOETHANOLAMINE	-1.31
MONOISOPROPANOLAMINE	-0.93

Mobility in soil	This product is miscible in water.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT	
UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241
Supplemental Information: This Product Concentrate is corrosive only to Aluminum. Per 49CFR 173.154(d)(1) Except for a hazardous substance, a hazardous waste, or a marine pollutant, a material classed as Class 8 Packing Group III, solely because of its corrosive effect on aluminum - is not subject to any other requirements of this subchapter when transported by motor vehicle or rail car in packaging that will not react or be degraded by the corrosive material.	

IATA

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

DIETHANOLAMINE (CAS 111-42-2) Listed.
ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4) Listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
DIETHANOLAMINE	111-42-2	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

DIETHANOLAMINE (CAS 111-42-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Food and Drug Administration (FDA)** Not regulated.**US state regulations** Product is a hazardous substance as defined under the OSHA Hazard Communication Standard and may be reportable under the provisions of SARA Sections 311 and 312.**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. Massachusetts RTK - Substance List

DIETHANOLAMINE (CAS 111-42-2)
 ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)
 MONOETHANOLAMINE (CAS 141-43-5)
 MONOISOPROPANOLAMINE (CAS 78-96-6)

US. New Jersey Worker and Community Right-to-Know Act

DIETHANOLAMINE (CAS 111-42-2)
 ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)
 MONOETHANOLAMINE (CAS 141-43-5)
 MONOISOPROPANOLAMINE (CAS 78-96-6)

US. Pennsylvania Worker and Community Right-to-Know Law

DIETHANOLAMINE (CAS 111-42-2)
 ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)
 MONOETHANOLAMINE (CAS 141-43-5)
 MONOISOPROPANOLAMINE (CAS 78-96-6)

US. Rhode Island RTK

DIETHANOLAMINE (CAS 111-42-2)
 ETHYLENEDIAMINE-TETRAACETIC ACID (CAS 60-00-4)

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is not subject to California's South Coast Air Quality Management District Rule 1144 (Rule only applicable to Metalworking Fluids, Vanishing Oils and Rust Inhibitors).

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

DIETHANOLAMINE (CAS 111-42-2) Listed: June 22, 2012

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision**Issue date** 04-21-2015**Version #** 01

Further information

Not available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information

Product and Company Identification: Product and Company Identification

Hazards Identification: US Hazard Categories

Composition / Information on Ingredients: Ingredients

Physical & Chemical Properties: Multiple Properties

Transport Information: Proper Shipping Name/Packing Group

Regulatory Information: United States

Material Attributes & Uses; Experimental Data: Experimental Data

HazReg Data: North America

GHS: Classification