



SAFETY DATA SHEET

1. Identification

Product identifier MILFORM® OAK® 15A-1
METALWORKING OIL

Other means of identification

SDS number Not applicable

Recommended use METALWORKING OIL

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information 1.9% of the mixture consists of component(s) of unknown acute oral toxicity.

Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC		64742-52-5	90 - 100

Other components below reportable levels

5 - 10

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
Environmental precautions	Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling	Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid prolonged exposure. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

U.S. - OSHA

Components	Type	Value
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC (CAS 64742-52-5)	STEL	5 mg/m3

ACGIH

Components	Type	Value
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC (CAS 64742-52-5)	TWA	5 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Do not get in eyes. Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.

Skin protection

Hand protection

Nitrile gloves are recommended.

Other

Wear suitable protective clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	Not Applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not Applicable
Flash point	250 °F (121.1 °C) Cleveland Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble in Water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	> 20.5 mm ² /s @ 40°C
Other information	
Explosive properties	Not explosive.
Flash point class	Combustible IIIB
Oxidizing properties	Not oxidizing.
Specific gravity	0.900
VOC ASTM D2369	4 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Water. Never add water to this product. Avoid contact with acids and alkalis. Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not classified.
Skin contact	Not classified.
Eye contact	Not classified.
Ingestion	Not classified.

Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
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Information on toxicological effects

Acute toxicity

Components	Species	Test Results
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC (CAS 64742-52-5)		
Acute		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
<i>Mist</i>		
LC50	Rat	5.7 mg/l, 4 hr

Components	Species	Test Results
Oral <i>Liquid</i> LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Not classified.	
Serious eye damage/eye irritation	Not classified.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic aromatic compound (PAC) using IP 346.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Not classified.	
Further information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Components	Species		Test Results
DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC (CAS 64742-52-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	> 100 mg/l, 48 hours
Fish	LC50	Fish	> 100 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential			
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Ethylene Oxide	75-21-8	10	1000		

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ethylene Oxide	75-21-8	<= 0.1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 10 g/L, measured by ASTM Method E-1868-10. This product has a specified VOC limit of 75 g/L.

California Proposition 65

WARNING: This product can expose you to chemicals including Ethylene Oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene Oxide (CAS 75-21-8)

Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene Oxide (CAS 75-21-8)

Listed: August 7, 2009

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

DISTILLATES (PETROLEUM), HYDROTREATED HEAVY NAPHTHENIC (CAS 64742-52-5)

Ethylene Oxide (CAS 75-21-8)

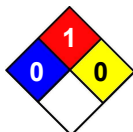
International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	11-11-2019
Version #	01
NFPA ratings	Health: 0 Flammability: 1 Instability: 0

NFPA ratings**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.