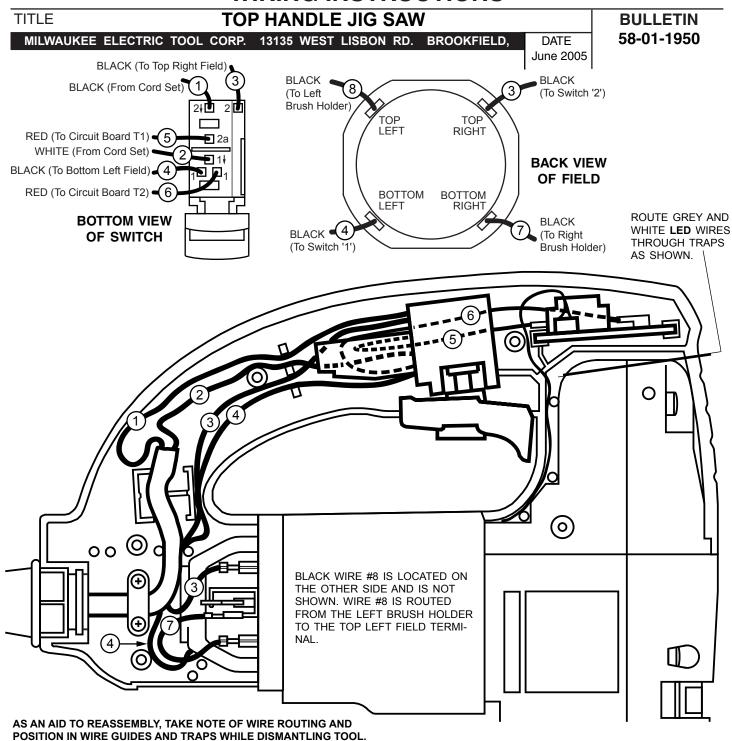
WIRING INSTRUCTIONS



WIRING SPECIFICATIONS						
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation		
1	BLACK		6"	COMPONENT OF CORD SET.		
2	WHITE		6"	COMPONENT OF CORD SET.		
3	BLACK		9"	LEADWIRE ASSEMBLY 23-94-1155.		
4	BLACK		9"	LEADWIRE ASSEMBLY 23-94-1155.		
5	RED		5.25"	LEADWIRE ASSEMBLY 23-94-1045.		
6	RED		5.25"	LEADWIRE ASSEMBLY 23-94-1045.		
7	BLACK		1.75"	LEADWIRE ASSEMBLY 23-94-6640.		
8	BLACK		1.75"	LEADWIRE ASSEMBLY 23-94-6640.		

NOTE:

All leads must be held to ± .125". All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Part No.	Qnty.				
400	INECTOD DECODID	FION				
CONNECTOR DESCRIPTION						