



SAFETY DATA SHEET

1. Identification

Product identifier	Chain and Wire Rope Lubricant
Other means of identification	
Product Code	No. 03050 (Item# 1003306)
Recommended use	Lubricant
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols	Category 1
	Gases under pressure	Liquefied gas
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word

Danger

Hazard statement

Extremely flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if swallowed and enters airways. Causes skin irritation. Causes eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Do not apply while equipment is energized. Extinguish all flames, pilot lights, and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist/vapor. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Response

If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Collect spillage.

Storage

Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.

Disposal

Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
naphtha (petroleum), hydrotreated light		64742-49-0	50 - 60
liquefied petroleum gas		68476-86-8	20 - 30
2-methylpentane		107-83-5	10 - 20
acrylic copolymer		Proprietary	5 - 10
n-hexane		110-54-3	1 - 3
white mineral oil		8042-47-5	< 1

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

If exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Remove all possible sources of ignition in the surrounding area. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Prevent product from entering drains. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.
Conditions for safe storage, including any incompatibilities	Level 3 Aerosol. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Avoid spark promoters. These alone may be insufficient to remove static electricity. Store in tightly closed container. Store in a well-ventilated place. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
naphtha (petroleum), hydrotreated light (CAS 64742-49-0)	PEL	400 mg/m ³	
		100 ppm	
n-hexane (CAS 110-54-3)	PEL	1800 mg/m ³	
		500 ppm	
white mineral oil (CAS 8042-47-5)	PEL	5 mg/m ³	Mist.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
2-methylpentane (CAS 107-83-5)	STEL	1000 ppm	
	TWA	500 ppm	
n-hexane (CAS 110-54-3)	TWA	50 ppm	
white mineral oil (CAS 8042-47-5)	TWA	5 mg/m ³	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
2-methylpentane (CAS 107-83-5)	Ceiling	1800 mg/m ³	
		510 ppm	
	TWA	350 mg/m ³	
		100 ppm	
naphtha (petroleum), hydrotreated light (CAS 64742-49-0)	TWA	400 mg/m ³	
		100 ppm	
n-hexane (CAS 110-54-3)	TWA	180 mg/m ³	
		50 ppm	
white mineral oil (CAS 8042-47-5)	STEL	10 mg/m ³	Mist.
	TWA	5 mg/m ³	Mist.

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-hexane (CAS 110-54-3)	0.5 mg/l	2,5-Hexanedione, without hydrolysis	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-hexane (CAS 110-54-3) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Viton/butyl.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Liquid.
Form	Aerosol.
Color	Green.
Odor	Mild solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	< -76 °F (< -60 °C)
Initial boiling point and boiling range	118.4 °F (48 °C) estimated
Flash point	< 0 °F (< -17.8 °C)
Evaporation rate	Very fast.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	1 % estimated
Flammability limit - upper (%)	8 % estimated
Vapor pressure	1565.6 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	0.64 estimated
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	489.2 °F (254 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Percent volatile	93.2 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.

Hazardous decomposition products Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation.

Eye contact Causes eye irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components	Species	Test Results
------------	---------	--------------

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat 61 mg/l, 4 Hours

Oral

LD50 Rat > 5000 mg/kg

n-hexane (CAS 110-54-3)

Acute

Dermal

LD50 Rabbit > 1300 mg/kg

Oral

LD50 Rat 15840 mg/kg

white mineral oil (CAS 8042-47-5)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Inhalation

LC50 Rat > 5 mg/l, 4 hours

Chronic

Oral

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

white mineral oil (CAS 8042-47-5) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be fatal if swallowed and enters airways.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
Chain and Wire Rope Lubricant		
Aquatic		
<i>Acute</i>		
Crustacea	EC50 Daphnia	1.3279 mg/l, 48 hours estimated
Fish	LC50 Fish	1.0917 mg/l, 96 hours estimated

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-methylpentane	3.74
n-hexane	3.9

Bioconcentration factor (BCF)

naphtha (petroleum), hydrotreated light	10 - 25000
---	------------

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions If discarded, this product is considered a RCRA ignitable waste, D001. Empty container can be recycled. Consult authorities before disposal. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

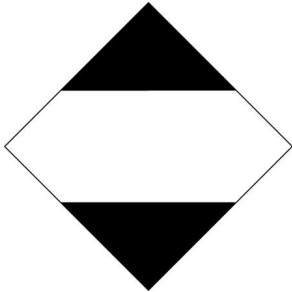
UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	Yes, but exempt from the regulations.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	Yes, but exempt from the regulations.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT; IMDG**IATA**

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

N-HEXANE (CAS 110-54-3)

CERCLA Hazardous Substance List (40 CFR 302.4)

n-hexane (CAS 110-54-3) Listed.
 n-pentane (CAS 109-66-0) Listed.

CERCLA Hazardous Substances: Reportable quantity

n-hexane (CAS 110-54-3) 5000 LBS
 n-pentane (CAS 109-66-0) 100 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

n-hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

n-pentane (CAS 109-66-0)

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
 Gas under pressure
 Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)
 Aspiration hazard
 Hazard not otherwise classified (HNOC)

SARA 302 Extremely hazardous substance

Not listed.

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
n-hexane	110-54-3	1 - 3

US state regulations**US. New Jersey Worker and Community Right-to-Know Act**

2-methylpentane (CAS 107-83-5)
 naphtha (petroleum), hydrotreated light (CAS 64742-49-0)
 n-hexane (CAS 110-54-3)

US. Massachusetts RTK - Substance List

2-methylpentane (CAS 107-83-5)
 naphtha (petroleum), hydrotreated light (CAS 64742-49-0)
 n-hexane (CAS 110-54-3)
 white mineral oil (CAS 8042-47-5)

US. Pennsylvania Worker and Community Right-to-Know Law

2-methylpentane (CAS 107-83-5)
 naphtha (petroleum), hydrotreated light (CAS 64742-49-0)
 n-hexane (CAS 110-54-3)
 white mineral oil (CAS 8042-47-5)

US. Rhode Island RTK

naphtha (petroleum), hydrotreated light (CAS 64742-49-0)
 n-hexane (CAS 110-54-3)
 white mineral oil (CAS 8042-47-5)

California Proposition 65

WARNING: Reproductive Harm - www.P65Warnings.ca.gov

California Proposition 65 - CRT: Listed date/Male reproductive toxin

n-hexane (CAS 110-54-3) Listed: December 15, 2017

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

liquefied petroleum gas (CAS 68476-86-8)
naphtha (petroleum), hydrotreated light (CAS 64742-49-0)
n-hexane (CAS 110-54-3)

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 92.1 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a Gear, Chain or Wire Lubricant (aerosol). This product is not compliant to be sold for use in California. This product is compliant in all other states.

VOC content (CA) 92.1 %

VOC content (OTC) 92.1 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 12-26-2013
Revision date 12-13-2018
Prepared by Allison Yoon
Version # 03
Further information CRC # 572B-E/1008119-1002594

Disclaimer The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries, Inc..

Revision information This document has undergone significant changes and should be reviewed in its entirety.