Material Safety Data Sheet

Prepared according to 29 CFR 1910.1200

1. Chemical Product and Company Identification			
American Refining Group, Inc.			
77 North Kendall Avenue			
Bradford, PA 16701 USA			
Tel: (814) 368.1200			
www.amref.com			
Due de et Maria	Kendex [®] OCTG		
Product Name			
Product Code	4421		
CAS Number	Not applicable for mixtures		
Synonyms	Piping Dope, Grease		
Generic Chemical Name	Petroleum distillate		
Product Type	Mixture		
Transportation Emergency Phone No.	Chemtrec: 1-800-424-9300 (24 HRS)		
ARG Emergency Phone No.	814-368-1297 (24 HRS)		
MSDS E-Mail	msds@amref.com		
	2. Hazards Identification		
Appearance	Orange grease		
Odor	Petroleum Oil		
Signal Word	None		
Signal Word	May cause eye irritation		
	May cause skin irritation		
OSHA Regulatory Status	This material is NOT considered hazardous by the OSHA Hazard		
OSIIA Regulatory Status	Communication Standard (29 CFR 1910.1200)		
Primary Routes of Exposure	Inhalation, skin adsorption		
Precautions	minaration, skin adsorption		
Inhalation	Avoid breathing dust/fume/gas/mist/vapors/spray. Keep container		
Imalation	tightly closed. Use only with adequate ventilation.		
Eyes	Avoid contact with eyes. Wash thoroughly after handling.		
Skin			
JKIII	Avoid contact with skin and clothing. Wash thoroughly after		
Chronic Effects	handling.		
	See Section 11 for complete health hazard information		
Environmental Effects	See Section 12 for complete ecological information		

3. Composition / Information on Ingredients

This product does not contain hazardous ingredients

4. First Aid Measures

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	4. First Aid Measures		
Eyes	Check for and remove any contac with plenty of water for at least 1: upper and lower eyelids. Get med	5 minutes, occasionally lifting the	
Skin	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.		
Inhalation	Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.		
Ingestion	If conscious, rinse out mouth with immediately.	-	
Note to Physicians	No specific treatment. Treat sym	No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been	

5. Fire Fighting Measures

Flammable Properties

This product poses no unusual fire-fighting problems.

Extinguishing Media

Use dry chemical, CO₂, water spray (FOG) or foam

Specific Hazards Arising from Chemical

Elevated temperatures can lead to the formation of irritating fumes and vapors. Decomposition products may include the following materials: Oxides of sulfur, oxides of carbon, oxides of calcium

Protective Equipment and Precautions for Firefighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental Release Measures

Personal Precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Environmental Precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution.

Methods for Containment

Stop leak if without risk.

Methods for Cleanup

Move containers from spill area. Approach release from upwind. Absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and Storage

Handling Procedures

Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Use non-sparking tools. **Shipping and Storing Procedures**

Maximum storage temperature is $93 \,^{\circ}$ C. Store in accordance with local regulations. Store in a segregated and approved area. Keep in the original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials. Do not store in unlabeled containers. Store and use away from heat, sparks, open flame or any other ignition source. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers that retain product residue may be hazardous. Do not reuse container.

8. Exposure Controls / Personal Protection		
Component Exposure Limits: None		
Engineering Controls	None normally required. Use additional ventilation if needed to control vapor concentrations particularly if a mist is generated or fumes from hot material are present.	
Eye/Face Protection	Chemical goggles or face shield.	
Skin Protection	Use neoprene type gloves and apron	
Respiratory Protection	None required if area is adequately ventilated. Use appropriate respiratory protection if used in confined areas. If used in an application where a mist may be generated, observe a TWA/PEL of 5 mg/m ³ (OSHA, ACGIH) for a mineral oil mist. Use a respirator with dual organic vapor/mist arid particulates cartridge if vapor concentration exceeds permissible exposure limit.	
General Hygiene	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing.	

9. Physical and Chemical Properties

Appearance	Orange	Vapor Pressure (mm Hg	<.0003
		at 20 °C)	
Odor	Petroleum oil	Water Soluble	No
Physical State	Grease like	Specific Gravity (g/cc)	.948
Flash Point (F)	>356	Density (lbs/gal)	7.89
Boiling Point (F)	700-860	pH	Not available

10. Chemical Stability & Reactivity Information

Stability Polymerization Stable under normal conditions No polymerization

10. Chemical Stability & Reactivity Information			
Incompatibility	Strong acids and oxidizing materials		
Conditions to Avoid	High temperatures		
Hazardous Decomposition	Oxides of carbon (carbon monoxide, carbon dioxide), oxides of		
Products	hydrogen (water), oxides of sulfur (sulfur dioxide), and oxides of		
	calcium are all formed from burning.		
	11. Toxicological Information		
Acute Exposure			
Respiratory Irritation	Not expected to cause respiratory tract irritation.		
Eye Irritation	May cause eye irritation.		
Skin Irritation	May cause skin irritation.		
Sensitization	Not expected to cause skin or respiratory sensitization.		
Chronic Exposure			
Target Organ Effects	No data available to indicate product or components present at greater than 1%		
	are chronic health hazards.		
Carcinogenicity	No data available to indicate product or components present at greater than .1% are carcinogens.		
Mutagenicity	No data available to indicate product or any components present at greater than		
	.1% are mutagenic or genotoxic.		
Reproductive Toxicity	No data available to indicate product or any components present at greater than		
- v	.1% are a reproductive toxin.		
Teratogenicity	No data available to indicate product or any components contained at greater		
	than .1% may cause birth defects.		

12. Ecological Information

Component Analysis- Ecotoxicity – Aquatic Life

Duration/Test/Species 96 Hr LC50 Pimephales promelas Concentration/Conditions N/A mg/L

Degradability	Not determined
Bioaccumulation	Not determined
Soil Mobility	Not determined

13. Disposal Considerations

Disposal Instructions

Not a hazardous waste if disposed of as is, by the definitions of the U.S. EPA. Dispose of properly complying with appropriate laws and regulations.

	14. Transpo	ortation Inform	mation	
Emergency Response Guide No.	128	North A	merican Emergency Resp	oonse Guide Book
UN Number	Shipping Name (technica name)	l Hazard Cl	ass Packing Group	Labels/Placard
U.S. DOT	Not Regulated			
Bulk U.S. DOT Non-Bulk	Not Regulated			
), the International Maritin government or oth	er relevant org	anization.	
	15. Regul	atory Informa	ation	
SARA Extremely Hazard	ous This produc	t does not cont	tain greater than 1% of a	ny "extremely
Substances (Sections 302	Amendmen	ts and Reautho	ed pursuant to Title III of rization Act of 1986 (SA n 40 CFR Part 355, Appe	RA) Section 302 of
SARA Section 313	This produc subject to th	t does not cont e reporting rec	tain greater than 1.0% of quirements of Section 313 nd Reauthorization Act o	the substances 3 of Title III of the
SARA Section 311 & 312		cute Hazard	No	
	Ch	ronic Hazard Fire Hazard		
	Reac	tivity Hazard		
CERCLA	This product does no	ot contain any '	"hazardous substances" l	isted under the

CERCLA

This product does not contain any "hazardous substances" listed under the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) in 40 CFR Part 302, Table 302.4.

Global Chemical Inventories

Giobal Chemical Inventories		
Inventory	Component	
	All components	
US TSCA	Present	
EU	Present	
Japan	Present	
Australia	Present	
New Zealand	Not available	
Canada	Present	
Switzerland	Not available	
Korea	Present	

Inventory	Component
Philippines	Not available
China	Present
Taiwan	Not available

16. Other Information			
US NFPA Ratings			
Health	Fire	Instability	
0	1	0	

HMIS Ratings

Health	Fire	Physical Hazards
0	1	0

Preparation/Revision Date

10/9/2013

Revision Reason

Section 15: Transportation Information

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of MSDS