



Revision Number: 004.0

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**1. PRODUCT AND COMPANY IDENTIFICATION****Product name:** 246 Threadlocker High Temp/Med**IDH number:** 234172**Strength Oil Tolerant****Product type:** Anaerobic Sealant**Item number:** 29514**Region:** United States**Company address:**Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067**Contact information:**Telephone: 860.571.5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW****Physical state:** Liquid  
**Color:** Opaque, blue  
**Odor:** Mild**HMIS:****HEALTH:** \*2  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See MSDS Section 8**WARNING:** CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION.  
MAY CAUSE ALLERGIC SKIN REACTION.  
MAY BE HARMFUL IF SWALLOWED OR INHALED.**Relevant routes of exposure:** Skin, Lungs, Eyes**Potential Health Effects****Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** May cause skin irritation with discomfort or rash. Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Contact with eyes will cause irritation.  
**Ingestion:** May be harmful if swallowed.**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Silsesquioxanes, 3-[(2-methyl-1-oxo-2-propenyl)oxy]propyl Ph, polymers with silicic acid (H <sub>4</sub> SiO <sub>4</sub> ) tetra-Et ester	193486-90-7	30 - 60
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	68186-73-2	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	5 - 10
Maleimide resin	3006-93-7	5 - 10
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	24448-20-2	1 - 5
Silica, amorphous, treated	68909-20-6	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Saccharin	81-07-2	1 - 5
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Cumene	98-82-8	0.1 - 1

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	If symptoms develop and persist, get medical attention. Wash clothing before reuse. Remove contaminated clothing and footwear. Wash with soap and water.
<b>Eye contact:</b>	Get medical attention. Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time.
<b>Ingestion:</b>	Keep individual calm. Do not induce vomiting. Get medical attention.

### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Formaldehyde. Irritating organic vapours, Oxides of nitrogen. Oxides of carbon.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Store in a partly filled, closed container until disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

## 7. HANDLING AND STORAGE

**Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.

**Storage:** For safe storage, store at or below 38 °C (100.4 °F)  
Keep in a cool, well ventilated area away from heat, sparks and open flame.  
Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silsesquioxanes, 3-[(2-methyl-1-oxo-2-propenyl)oxy]propyl Ph, polymers with silicic acid (H <sub>4</sub> SiO <sub>4</sub> ) tetra-Et ester	None	None	None	None
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Maleimide resin	None	None	None	None
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	None	None	None	None
Silica, amorphous, treated	10 mg/m <sup>3</sup> TWA Inhalable dust.	6 mg/m <sup>3</sup> TWA	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
Saccharin	None	None	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m <sup>3</sup> ) TWA (SKIN)	None	None

**Engineering controls:** No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Natural rubber gloves. Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Opaque, blue
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 5 mm hg (80 °F (26.7 °C))
<b>Boiling point/range:</b>	> 300 °F (> 148.9 °C)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.147
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.

Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	2.11 %; 22 g/l

## 10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Irritating organic vapours. Oxides of carbon. Oxides of nitrogen. Formaldehyde.
Incompatible materials:	Free radical initiators. Reducing agents. Strong alkalis. Amines. Peroxides. Azo-compounds. Strong acids and oxidizing agents.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity:	LD50 (rat) > 10,000 mg/kg
Acute dermal product toxicity:	LD50 (rabbit) > 5,000 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silsesquioxanes, 3-[(2-methyl-1-oxo-2-propenyl)oxy]propyl Ph, polymers with silicic acid (H4SiO4) tetra-Et ester	No	No	No
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Maleimide resin	No	No	No
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	No	No	No
Silica, amorphous, treated	No	No	No
Cumene hydroperoxide	No	No	No
Saccharin	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Cumene	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
Silsesquioxanes, 3-[(2-methyl-1-oxo-2-propenyl)oxy]propyl Ph, polymers with silicic acid (H4SiO4) tetra-Et ester	Allergen, Irritant
Hexanedioic acid, polymer with 1,4-butanediol and 1,2-propanediol, dodecanoate	No Records
Hydroxyalkyl methacrylate	Irritant, Allergen
Maleimide resin	No Target Organs
2-Propenoic acid, 2-methyl-, (1-methylethylidene)	Irritant, Allergen
Silica, amorphous, treated	No Target Organs
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Saccharin	No Target Organs
1-Acetyl-2-phenylhydrazine	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
Cumene	Central nervous system, Irritant, Lung

## 12. ECOLOGICAL INFORMATION

Ecological information:	Not available.
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### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The shipping classification in this section are for bulk packaging only. Shipping classification may be different for non-bulk packaging as exceptions may apply. Refer to shipping documents for package specific transportation classification.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Environmentally hazardous substances, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**DOT Reportable quantity:** alpha,alpha-Dimethylbenzylhydroperoxide, Saccharin

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12(b) Export Notification:** None above reporting de minimus  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimus  
**CERCLA/SARA Section 311/312:** Delayed Health, Immediate Health  
**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9). Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg) Saccharin (CAS# 81-07-2) 100 lbs. (45.4 kg)  
**CERCLA Reportable quantity:**  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.  
**WHMIS hazard class:** D.2.A, D.2.B

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 1, 3, 8, 11, 14, 15

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