

# CARTON SEALING TAPE











## **Carton Sealing Tape**

IPG® offers full line of pressure-sensitive carton sealing tape with all three adhesive technologies: acrylic, hot melt and natural rubber. As a leader in pressure-sensitive carton sealing tape market, IPG® combines years of experience as a prime manufacturer of superior quality tape to the industrial and consumer channels.



Scan here to learn more about IPG's carton sealing tapes!

### **Surrounding Customers With Solutions**

HOT MELT ADJECTIVE	AODVI IO ADUEONE	
HOT MELT ADHESIVE3	ACRYLIC ADHESIVE	
<b>1100</b> 3.0 mil Premium Hot Melt With Corru-Grip <sup>™</sup>	<b>341</b> 3.0 mil Premium Acrylic	
<b>9100</b> 2.5 mil Premium Hot Melt With Corru-Grip <sup>™</sup>	<b>291</b> 2.5 mil Premium Acrylic	8
<b>8100</b> 2.2 mil Medium Grade Hot Melt With Corru-Grip™ 4	<b>400</b> 2.1 mil Medium Grade Acrylic	9
<b>7205</b> 2.05 mil Medium Grade Hot Melt With Corru-Grip <sup>™</sup> 4	321 2.1 mil Medium Grade Colored Acrylic	9
<b>7150</b> 2.0 mil Medium Grade Hot Melt4	191 1.91 mil Medium Grade Acrylic	9
7151QT 1.95 mil Cold Temperature Medium Grade Hot Melt 4	300 1.85 mil Utility Acrylic	9
<b>7100</b> 1.85/1.90 mil Medium Grade Hot Melt4	170 1.75 mil Utility Acrylic	10
6151QT 1.7 mil Cold Temperature Utility Hot Melt5	161 1.61 mil Utility Acrylic	10
<b>6100</b> 1.6 mil Utility Hot Melt	CTTC 2.7 mil Clear-To-The-Core Specialty Acrylic	10
<b>6100LPT</b> 1.6 mil Label Protection Hot Melt	130WS 2.0 mil Whisper Smooth® Specialty Acrylic	10
<b>6122</b> 1.5 mil Utility Hot Melt		
<b>5135</b> 1.35 mil Utility Hot Melt	TAPE DISPENSERS	11
<b>780PET</b> 3.0 mil Specialty Pet Hot Melt	Pistol Grip Hand Dispensers	11
	Mousetrap Hand Dispensers	
NATURAL RUBBER ADHESIVE	Clamshell Hand Dispensers	
<b>520</b> 2.8 mil Premium Natural Rubber 6	Bag Sealers	13
<b>510</b> 2.3 mil Premium Natural Rubber 6	Manual Definite Length Dispenser	
<b>500</b> 1.9 mil Medium Grade Natural Rubber	Multi-Roll Desktop Dispensers	
570 1.6 mil Utility Natural Rubber7		
600PVC 2.3 mil PVC Specialty Natural Rubber	PRINTED CARTON SEALING TAPE	15
<b>530PVC</b> 2.2 mil PVC Specialty Natural Rubber	CASE SEALING MACHINERY	
P. J. Companyor S	i i	
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### **Hot Melt Adhesive**

Intertape™ brand Hot Melt Carton Sealing Tape offers the widest range of application flexibility available. They offer excellent processing performance whether manually or automatically applied. Their superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to variety of corrugated and linerboard boxes.

#### **HOT MELT ADHESIVE**

Physical Properties	ASTM Test Method	1100	9100	8100	7205	7150	715	1QT	71	00	615	1QT	61	00	6100 LPT	61	22	51	35	780 PET
							HL	ML	HL	ML	HL	ML	HL	ML		HL	ML	HL	ML	
Peel Adhesion (oz/in width)	D-3330	46	44	42	42	43	31	31	32	32	29	29	32	32	32	32	30	30	30	65
Tensile Strength, MD (lb/in width)	D-3759	32	28	25	22	22	27	22	27	22	25	19	25	19	19	23	19	23	19	55
Elongation, MD (% at break)	D-3759	150	150	130	120	120	85	120	85	120	80	120	80	120	120	79	120	79	120	100
Holding Power to Linerboard (min)	D-3654	38,000	23,000	16,000	14,000	7,000	2,800	2,800	6,000	7,000	2,500	2,500	5,000	5,000	4,000	4,000	4,000	2,000	2,000	85,000



#### **1100** 3.0 MIL PREMIUM HOT MELT WITH CORRU-GRIP™

Extra heavy weight box sealing, under or overstuffed boxes, package repair and bundling							
Туре	Color	Size	Rolls/Carton	Thickness (mil)			
Hand Length	Clear, Tan*	48mm x 55m 48mm x 100m 72mm x 55m	36 36 24	3.0			
Machine Length	Clear, Tan*	48mm x 914m 72mm x 914m	6 4	3.0			



#### 9100 2.5 MIL PREMIUM HOT MELT WITH CORRU-GRIP™

Heavy weight or bulky box	k sealing			
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 55m 48mm x 100m 72mm x 55m 72mm x 100m	36 24	2.5
Machine Length	Clear, Tan*	48mm x 914m 72mm x 914m	6 4	2.5

 $<sup>^{\</sup>star}\,$  Limited sizes available in Tan as a non-stock, make-to-order item.

### **Hot Melt Adhesive**





#### **8100** 2.2 MIL MEDIUM GRADE HOT MELT WITH CORRU-GRIP™

Medium weight box sealing						
Туре	Color	Size	Rolls/Carton	Thickness (mil)		
Hand Length Clear, Tan*		48mm x 100m 72mm x 100m	36 24	2.2		
Machine Length	Clear, Tan*	48mm x 914m 72mm x 914m 72mm x 1371m	6 4 4	2.2		



#### **7205** 2.05 MIL MEDIUM GRADE HOT MELT WITH CORRU-GRIP™

Medium weight box sealir				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m 72mm x 100m	36 24	2.05
Machine Length	Clear	48mm x 914m 72mm x 914m	6 4	2.05



#### **7150** 2.0 MIL MEDIUM GRADE HOT MELT

Medium weight box sealing						
Туре	Color	Size	Rolls/Carton	Thickness (mil)		
Hand Length	White	48mm x 100m	36	2.0		
Machine Length	White	48mm x 914m	6	2.0		



#### **7151QT** 1.95 MIL COLD TEMPERATURE MEDIUM GRADE HOT MELT

Medium weight box sealing in cooler food packaging/processing and moving/storage applications							
Туре	Rolls/Carton	Thickness (mil)					
Hand Length	Clear, Tan*	48mm x 100m 72mm x 100m	36 24	1.95			
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m 48mm x 1500m 48mm x 1828m 72mm x 914m	6 6 6 4 4	1.95			



#### **7100** 1.85/1.90 MIL MEDIUM GRADE HOT MELT

Medium weight box sealing					
Туре	Color	Size	Rolls/Carton	Thickness (mil)	
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 48mm x 200m 72mm x 100m	36 36 36 24	1.85	
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m 48mm x 1500m 48mm x 1828m 72mm x 914m 72mm x 1371m 72mm x 1500m	6 6 6 4 4 4	1.90	

### **Hot Melt Adhesive**



#### **6151QT** 1.7 MIL COLD TEMPERATURE UTILITY HOT MELT

Light to medium weight box sealing in cooler food packaging/processing & moving/storage applications							
Туре	Color	Size	Rolls/Carton	Thickness (mil)			
Hand Length	Clear, Tan*	48mm x 100m 72mm x 100m	36 24	1.7			
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m 48mm x 1500m 48mm x 1828m 72mm x 914m	6 6 6 4 4	1.7			



#### **6100** 1.6 MIL UTILITY HOT MELT

Light to medium weight box sealing						
Туре	Color	Size	Rolls/Carton	Thickness (mil)		
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 48mm x 200m 72mm x 100m	36 36 36 24	1.6		
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m 48mm x 1828m 72mm x 914m 72mm x 1371m 72mm x 1828m	6 6 4 4 4	1.6		



#### **6100LPT** 1.6 MIL LABEL PROTECTION HOT MELT

For shipping label protection, edge reinforcing, splicing, hinging, tabbing						
Туре	Color	Size	Rolls/Carton	Thickness (mil)		
Hand Length	Clear	96mm x 66m 144mm x 66m	18 12	1.6		



#### **6122** *1.5 MIL UTILITY HOT MELT*

Light weight box sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m 48mm x 100m 48mm x 914m 72mm x 100m 72mm x 914m	36 36 6 24 4	1.5



#### **5135** 1.35 MIL UTILITY HOT MELT

Light weight box sealing					
Type Color		Size	Rolls/Carton	Thickness (mil)	
Hand Length	Hand Length Clear		36 36 24	1.35	
Machine Length	Clear	48mm x 914m	6	1.35	



#### **780PET** 3.0 MIL SPECIALTY PET HOT MELT

	Extra heavy weight box se	ealing, under or overstuffed	boxes, package repair and	d bundling	
	Туре	Color	Size	Thickness (mil)	
Hand Length Clear		Clear	48mm x 55m	36	3.0

 $<sup>^{\</sup>star}\,$  Limited sizes available in Tan as a non-stock, make-to-order item.

### **Natural Rubber Adhesive**

IPG's Central® brand Natural Rubber Carton Sealing Tape has the most aggressive adhesive available. They offer fast, positive bonding on "problem" applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



#### **NATURAL RUBBER ADHESIVE**

Physical Properties	ASTM Test Method	520	510	500	570	600PVC	530PVC
Peel Adhesion (oz/in width)	D-3330	24	22	21	21	23	24
Tensile Strength, MD (lb/in width)	D-3759	32	28	22	19	24	24
Elongation, MD (% at break)	D-3759	150	140	120	120	80	80



#### **520** 2.8 MIL PREMIUM NATURAL RUBBER

Extra heavy duty box seal	Extra heavy duty box sealing									
Туре	Color	Size	Rolls/Carton	Thickness (mil)						
Hand Length	Clear	48mm x 55m 48mm x 100m 72mm x 100m	36 36 24	2.8						
Machine Length	Clear	72mm x 914m	4	2.8						



#### **510** 2.3 MIL PREMIUM NATURAL RUBBER

Heavy duty box sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	2.3
Machine Length	Clear	48mm x 914m 72mm x 914m	6 4	2.3

### **Natural Rubber Adhesive**



#### **500** 1.9 MIL MEDIUM GRADE NATURAL RUBBER

Medium weight box sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	1.9
	White	48mm x 100m	36	
Machine Length	Clear	48mm x 914m 72mm x 914m	6 4	1.9



#### 570 1.6 MIL UTILITY NATURAL RUBBER

Light to medium weight box sealing										
Туре	Color	Size	Thickness (mil)							
Hand Length	Clear, Tan⁺	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	1.6						



#### **600PVC** 2.3 MIL PVC SPECIALTY NATURAL RUBBER

Bag sealing and color code identification									
Туре	Color	Size	Rolls/Carton	Thickness (mil)					
Hand Length	Red, Yellow, Dark Blue, Green, Light Blue, Orange, White	9mm x 164m	96	2.3					



#### **530PVC** 2.2 MIL PVC SPECIALTY NATURAL RUBBER

Light to medium weight box sealing									
Туре	Color	Size	Rolls/Carton	Thickness (mil)					
Hand Length	Clear, Tan⁺	48mm x 50m 48mm x 100m	36 36	2.2					

 $<sup>^{\</sup>star}\,$  Limited sizes available in Tan as a non-stock, make-to-order item.

### **Acrylic Adhesive**

Intertape<sup>™</sup> brand Acrylic Carton Sealing Tape is best suited for reliable, all-temperature box sealing performance (less than 40°F and greater than 120°F) where resistance to aging, weathering, UV light and yellowing are important. They also provide excellent clarity, high shear strength to prevent "flagging," superior quick stick performance and controlled unwind to facilitate dispensing on manual or automatic case sealing machines.



#### **ACRYLIC ADHESIVE**

Physical Properties	ASTM Test Method	341	291	4(	00	32	21	19	91	3(	00	17	70	16	61	291 CTTC	130 WS
				HL	ML												
Peel Adhesion (oz/in width)	D-3330	22	20	20	20	20	20	17	17	17	17	16	16	15	15	20	20
Tensile Strength, MD (lb/in width)	D-3759	32	28	27	22	27	22	27	22	25	19	25	19	25	19	28	22
Elongation, MD (% at break)	D-3759	150	140	85	120	85	120	85	120	80	120	80	120	80	120	140	120



#### **341** 3.0 MIL PREMIUM ACRYLIC

Heavy weight or bulky box sealing									
Туре	Color	Size	Size Rolls/Carton						
Hand Length	Hand Length Clear		36 24	3.0					



#### **291** 2.5 MIL PREMIUM ACRYLIC

Heavy weight or bulky box sealing						
Type	Color	Size	Rolls/Carton	Thickness (mil)		
Hand Length	Clear	48mm x 55m 48mm x 100m 72mm x 55m 72mm x 100m	36 24	2.5		
Machine Length	Clear	48mm x 914m	6	2.5		

### **Acrylic Adhesive**



#### **400** 2.1 MIL MEDIUM GRADE ACRYLIC

Medium weight box sealir	ng			
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	2.1
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m 48mm x 1500m 48mm x 1828m 72mm x 914m	6 6 6 4	2.1



#### **321** 2.1 MIL MEDIUM GRADE COLORED ACRYLIC

Medium weight box sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Length Black, Blue, Green, Orange, Red, White,	48mm x 100m 72mm x 100m	36 24	2.1
Machine Length	Yellow	48mm x 914m	6	2.1



#### **191** 1.91 MIL MEDIUM GRADE ACRYLIC

Medium weight box sealing							
Туре	Color	Size	Rolls/Carton Thickness				
Hand Length	Clear	48mm x 100m 72mm x 100m	36 24	1.91			
Machine Length	Clear	48mm x 914m 48mm x 1371m 72mm x 914m	6 6 4	1.91			



#### **300** 1.85 MIL UTILITY ACRYLIC

Light to medium weight b	ox sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)	
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	1.85	
Machine Length	Clear, Tan*	48mm x 914m 48mm x 1371m	6 6	1.85	

 $<sup>^{\</sup>star}\,$  Limited sizes available in Tan as a non-stock, make-to-order item.



### **Acrylic Adhesive**



#### 170 1.75 MIL UTILITY ACRYLIC

Light weight box sealing				
Туре	Type Color		Rolls/Carton	Thickness (mil)
Hand Length	Clear, Tan*	48mm x 50m 48mm x 100m 72mm x 100m	36 36 24	1.75
Machine Length	Clear	48mm x 914m 48mm x 1371m 72mm x 914m	6 6 4	1.75



#### **161** 1.61 MIL UTILITY ACRYLIC

Light weight box sealing				
Туре	Color	Size	Rolls/Carton	Thickness (mil)
Hand Length	Clear	48mm x 100m 72mm x 100m	36 24	1.61
Machine Length	Clear	48mm x 914m	6	1.61



#### **291CTTC** 2.7 MIL CLEAR-TO-THE-CORE SPECIALTY ACRYLIC

Medium weight box sealing								
Туре	Type Color		Rolls/Carton	Thickness (mil)				
Hand Length	Clear	48mm x 50m	36	2.7				



#### 130WS 2.0 MIL WHISPER SMOOTH® SPECIALTY ACRYLIC

Medium weight box sealing						
Туре	Type Color		Rolls/Carton	Thickness (mil)		
Hand Length	Clear	48mm x 100m 72mm x 114m	36 24	2.0		

 $<sup>^{\</sup>star}\,$  Limited sizes available in Tan as a non-stock, make-to-order item.



Finding the right dispenser type for your needs has never been easier with our full line of tape dispensers from IPG®. Our selection of dispensers ranges from general purpose to heavy-duty. Whether you're shipping, packing, sealing bags, bonding substrates or dispensing labels, we have a solution of hand-held and desktop dispensers in many sizes and types for all your needs.

#### **Pistol Grip Hand Dispensers**

Ergonomically designed to reduce fatigue and provides a comfort molded finger grip.



#### PREMIUM PISTOL GRIP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1973	2" Premium Dispenser	3"	2"	5"	Blue	30
1974	3" Premium Dispenser	3"	3"	5"	Blue	20

- · Heavy steel construction
- Natural rubber roller holds tape during application
- Heavy gauge reversible steel blade

- · Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- · Available in 2" and 3" tape width



#### **MEDIUM GRADE PISTOL GRIP HAND DISPENSERS**

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1969	2" Medium Grade Dispenser	3"	2"	5.5"	Blue	24
1970	3" Medium Grade Dispenser	3"	3"	5.75"	Blue	24

- Reinforce steel frame with high impact plastic
- Natural rubber roller holds tape during application
- Heat treated steel blade
- Adjustable brake for tension control

- Plastic loading gate
- Plastic wiper
- Available in 2" and 3" tape width



#### **UTILITY PISTOL GRIP HAND DISPENSERS**

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1984	2" Utility Dispenser	3"	2"	5.25"	Blue	24
1972	3" Utility Dispenser	3"	3"	5.75"	Red	24

- Lightweight steel frame with high impact plastic
- Plastic roller
- Heavy gauge reversible steel blade
- Adjustable friction tension brake for the tape roll
- Spring loaded tape gate
- Flexible poly tape wiper
- Available in 2" and 3" tape width



#### XTRAtape™ MEDIUM GRADE PISTOL GRIP HAND DISPENSER

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
TPX48NP	2" Medium Grade Dispenser	1.5"	2"	4.76"	Blue	24

- Fit 1.5" ID core
- Reinforce steel frame with high impact plastic
- Plastic roller

- Adjustable brake for tension control
- Plastic wiper
- · Available in 2" tape width

#### **Mousetrap Hand Dispensers**

Designed to fit tape with any size core and are excellent for applying carton sealing, filament, masking, flatback tapes and more. Reduces noise and is quieter on the tape unwind.



#### PREMIUM MOUSETRAP HAND DISPENSERS

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1976	2" Premium Mousetrap	3"	2"	5.5"	Blue	24
1983	3" Premium Mousetrap	3"	3"	5.5"	Blue	20

- · Heavy duty construction
- · Comfortable rubberized molded finger grip handle
- Natural rubber roller holds tape during application
- Heavy gauge steel blade

- Flexible poly tape wiper
- · Durable, lightweight, ergonomically correct
- Available in 2" and 3" tape width



#### **UTILITY MOUSETRAP HAND DISPENSERS**

			Max. width	Max. diameter			
Style	Description	Core Diameter	of tape	of tape	Color	MOQ	
1975	2" Utility Mousetrap	3"	2"	6"	Red	24	
1977	3" Utility Mousetrap	3"	3"	6"	Red	24	

- Lightweight steel frame with high impact plastic
- Natural rubber roller holds tape during application
- · Heat treated steel blade

- Plastic wiper
- Available in 2" and 3" tape width

#### **Clamshell Hand Dispensers**

Lightweight hand held device that utilizes a tape product for the closing and sealing of cartons, boxes, and packages. Easy to use, the operator can control unwind tension of the tape.



#### **MEDIUM GRADE CLAMSHELL HAND DISPENSER**

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1980	2" Medium Grade Clamshell	3"	2"	5"	Grey	120

- · High impact plastic
- Hardened steel blade

- Blade guard for operator protection
- Available in 2" tape width



#### **UTILITY MOUSETRAP HAND DISPENSERS**

Style	Description	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1978	2" Utility Clamshell	1.5"	2"	2.45"	Red	450
1979	2" Utility Clamshell	3"	2"	4.5"	Red	324

- Red plastic
- Available in 2" tape width
- Available for 3" ID core and 1.5" ID core

#### **Bag Sealers**

Ideally suited for packing produce, small parts, candy, newspapers, bakery products, and more. Uses %" polyvinyl (PVC) tape and comes equipped with a bag trimmer.



#### STEEL FRAME BAG SEALER

Style	Description	Dimension (L × W × H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1988	Steel Frame Bag Sealer	8.6" × 2.9" × 6.0"	3"	0.375"	6"	Blue	1

- Heavy metal construction
- Mounting bracket
- Heat treated steel blade



#### STAINLESS FRAME BAG SEALER

Style	Description	Dimension (L × W × H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1989	Stainless Steel Bag Sealer	8.6" × 2.9" × 6.0"	3"	0.375"	6"	Chrome	1

- Stainless steel frame for food and clean room operation
- Mounting bracket
- Heat treated steel blade



#### **Definite Length Dispenser**

Durable, easy to use table top design can be used with most types of tapes.



#### **MANUAL DEFINITE LENGTH DISPENSER**

Style	Description	Dimension (L × W × H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1987	Manual Definite Length Dispenser	10.5" × 6.5" × 7.5"	3"	3"	7.5"	Blue	1

- Steel and high impact plastic
- Can feed up to 8" of tape with each pull of the handle
- Operator can accurately control the length of tape fed
- To cut the tape the operator pulls the tape up against the blade
- Small table top design

#### **Multi-Roll Desktop Dispensers**

Durable, small table top design, can be used with most types of tapes.



#### 3" WIDE MULTI-ROLL DESKTOP DISPENSER

Style	Description	Dimension (L × W × H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1990	3" Desktop Dispenser	9.0" × 3.25" × 5.0"	3"	3"	5"	Green	1

- Steel and high impact plastic
- Heavy duty construction with weighted base
- Can use a combination of 1", 2" and 3" tape roll widths
- Tape separators included for multiple roll applications



#### 6" & 12" WIDE MULTI-ROLL DESKTOP DISPENSERS

Style	Description	Dimension (L × W × H)	Core Diameter	Max. width of tape	Max. diameter of tape	Color	MOQ
1991	6" Desktop Dispenser	12.5" × 8.63" × 7.25"	3"	6"	7"	Blue	1
1992	12" Desktop Dispenser	12.5" × 14.75" × 7.25"	3"	12"	7"	Blue	1

- Steel and high impact plastic
- Dispense tape and label on same dispenser
- Allow rolls up to 7" in diameter
- Easy to change one roll at a time

### **Printed Carton Sealing Tape**



Custom printed tape improves the overall appearance and impact of your packages by adding logos, QR codes, and messaging for your company and products. IPG® offers a wide variety of cost-efficient custom printed and standard designs.

### **Case Sealing Machinery**

IPG® is a major integrated provider of both pressure-sensitive tape and case sealing machinery. We are committed to providing timely system solutions and have wide variety of standard case sealing machinery for quick delivery. The modular design of each Interpack<sup>™</sup> case taper combined with superior features and materials will provide flawless performance for many years to come. Standard machines are available in every drive style and can be outfitted with either 2" or 3" wide HSD 2000-ET II taping heads. Heavy duty, dual column construction, oversized gearmotors, and low maintenance are the hallmarks of the Interpack™ machinery line. Learn more about IPG's machinery line: www.itape.com/interpack



#### CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing and technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry. IPG® is widely recognized for its development and manufacture of specialized polyolefin, plastic and paperbased packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG® is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industry/specialty distributors, retail stores and large end-users in diverse industries.



800-IPG-8273 / 800-474-8273

www.itape.com | Tape Technical Help: 877-447-4832 | E-mail: info@itape.com









